

\*We can process up to 60" Length, depending on part configuration.

\*Please inquire about specific parts exceeding the standard work envelope.

OEM	SPECIFICATION	NOMENCLATURE	SPECIAL PROCESS CODES
Boeing Commercial	BAC5632	Boric Acid - Sulfuric Acid Anodizing Class 1	F-17.041, F-17.29, F-17.31, F-17.35, F-17.37, F-17.39, F-17.41, F-17.50
Boeing Commercial	BAC5632	Boric Acid - Sulfuric Acid Anodizing Class 5	F-17.041, F-17.41, F-17.50
Boeing Commercial	MIL-DTL-5541, MIL-C-5541	Chemical Conversion Coatings on Aluminum and Aluminum Alloys	F-17.01, F-17.07, F-17.26, F-17.50, F-17.51, F-18.03, F-18.05, F-18.06, F-18.07
Boeing Commercial	BAC5719	Chemical Conversion Coatings for Aluminum (Immersion Application)	F-17.15, F-17.33, F-17.38
Boeing Commercial	BAC5719	Chemical Conversion Coatings for Aluminum (Immersion Application)	F-17.07
Boeing Commercial	BAC5719	Chemical Conversion Coating for Aluminum (Manual), TY 2, CL A	F-17.10
Boeing Commercial	BAC5019	Chromic Acid Anodizing Class 1	F-17.05, F-18.05, F-18.13
Boeing Commercial	BAC5019	Chromic Acid Anodizing Class 3	F-17.02, F-17.04, F-17.041, F-17.31, F-17.32, F-18.03, F-18.04, F-18.05
Boeing Commercial	BAC5019	Chromic Acid Anodizing Class 5	F-17.041,
Boeing Commercial	MIL-A-8625	Chromic Acid Anodizing Type 1	F-17.01, F-17.04, F-17.041
Boeing Commercial	BAC5423	Penetrant Inspection	
Boeing Commercial	BSS7039	Liquid Penetrant Inspection	
Boeing Commercial	BAC5710	Abrasion Resistance Teflon Coating using BMS 10-86, TY 1, GR D BAC 707	F-14.9625, F-14.9813
Boeing Commercial	BAC5710	Abrasion Resistance Teflon Coating using BMS 10-86, TY 1, GR D BAC 700	F-14.9624
Boeing Commercial	BAC5710	Aluminized Green Primer	F-19.43
Boeing Commercial	BAC5736	BMS 10-11, Type 1, CL A, GR A, Green Primer	F-18.01, F-18.03, F-18.04, F-18.05, F-18.06, F-18.07, F-18.13, F-20.02, F-20.03
Boeing Commercial	BAC5793	BMS 10-20, TY 2, CL A, GR A	F-19.22, F-19.49
Boeing Commercial	BAC5882	BMS 10-79, TY 3, CL B, GR D	F-19.47, F-19.66, F-19.661
Boeing Commercial	BAC70846 White	BMS 10-60, TY 1, CL B, GR D	F-14.9815
Boeing Commercial	BAC5845	BMS 10-60, TY 2, CL B, GR D (BAC 70846 White)	F-19.39, F-19.393
Boeing Commercial	BAC5845	BMS 10-60, TY 2, CL ?, GR D (BAC 707 Gray)	F-19.39
Boeing Commercial	BAC5736	BMS 10-11, TY 2, CL B, GR D (BAC 702 White)	F-21.03, F-21.15, F-21.17, F-21.25
Boeing Commercial	BAC 5755	BMS 10-83, TY2 (BAC 870 Beige)	F-20.26-870
Beechcraft (Textron)	MIL-A-8625, AMS 2470	Anodize, Type 1	
Beechcraft (Textron)	MIL-C-5541, MIL-DTL-5541, AMS	Conversion Coating, Class 1A - Aluminum	P01
Beechcraft (Textron)	MIL-C-5541, MIL-DTL-5541, AMS	Conversion Coating, Class 3 - Aluminum	
Beechcraft (Textron)	BS361	Paint	
Beechcraft (Textron)	MIL-F-18264	Paint: Organic, Weapons Systems, Application and Control	
Beechcraft (Textron)	P2700	Finishes and Coating (MHI)	
Beechcraft (Textron)	BS25032	Corrosion Resistant Fuel Cell Epoxy Primer	
Beechcraft (Textron)	MIL-P-23377, MIL-PRF-23377	Primer	C01
Beechcraft (Textron)	BS25691	Non-Destructive Testing: Chemical Pre-Etch	
Beechcraft (Textron)	ASTM E1417	Non-Destructive Testing: Fluorescent penetrant	
Cessna (Textron)	CSFS020	Boric-Sulfuric Acid Anodize	F300, F301
Cessna (Textron)	CSFS035, TP3120	Chemical Clean	
Cessna (Textron)	CSFS039	Solvent Cleaning	
Cessna (Textron)	CSFS045	Etch & Deox of Aluminum	
Cessna (Textron)	CSFS044, TP3111	Alkaline Clean	
Cessna (Textron)	CSFS045	Deoxidize	
Cessna (Textron)	CSTI002	Penetrant Inspection	
Cessna (Textron)	CSTI008	Conductivity	
Cessna (Textron)	CSTI028, TP1601	Hardness	
Cessna (Textron)	CSFS027, TP3210	Chem Film - Colored	F340, F342, F344, F345
Cessna (Textron)	CSFS007	Application of Organic Coating	220
Cessna (Textron)	CSFS084	Application of Coatings, VOC Compliance	224, 240

OEM	SPECIFICATION	NOMENCLATURE	SPECIAL PROCESS CODES
Collins Aerospace	RPS 18.10	Penetrant Inspection	RPS 18.10
Collins Aerospace	RPS 13.53	Application of Chemical Conversion Coatings of Aluminum Alloys	RPS 13.53
Collins Aerospace	RPS 13.55	Sulfuric Acid Anodize for Aluminum Alloys	RPS 13.55
Collins Aerospace	RPS 13.56	Boric Acid - Sulfuric Acid Anodizing	RPS 13.56
Collins Aerospace	RPS 13.97	Application of Organic Finishes and Dissimilar Metal Protection	RPS 13.97
Collins Aerospace	RPS 13.97-14	Application of Organic Finishes for Boeing 787 Nacelle Program	RPS 13.97-14
Donaldson, Aerospace & Defense	MIL-A-8625	Anodic Coatings for Aluminum and Aluminum Alloys	C1, DSL-1001, Section 3.2.1
Donaldson, Aerospace & Defense	MIL-PRF-23377	Primer Coatings: Epoxy, High-Solids	C2, DSL-1001, Section 3.3.1
Donaldson, Aerospace & Defense	MIL-PRF-85582	Primer Coatings: Epoxy, Waterborne	C3, DSL-1001, Section 3.3.2
Donaldson, Aerospace & Defense	MIL-F-18264 and MIL-DTL-18264	Finishes: Organic, Weapon System, Application and Control of	C4, DSL-1001, Section 3.5.1
Donaldson, Aerospace & Defense	MIL-DTL-5541	Chemical Conversion Coatings on Aluminum and Aluminum Alloys	C14, DSL-1001, Section 3.1.2 and 3.1.3
Donaldson, Aerospace & Defense	MIL-I-6870	Inspection Program Requirements, Nondestructive for Aircraft and Missile Materials and Parts	I2, DSL-1001, Section 4.4.1
Gulfstream	GAMPS 6201, MIL-A-8625	Chromic Acid Anodize TY 1, CL 1	(88), 2.05, (A88)
Gulfstream	GAMPS 6113, MIL-C-5541	Conversion Coating Aluminum CL 1A	213, 3.02 (CC-1)
Gulfstream	GAMPS 6113, MIL-C-5541	Conversion Coating Aluminum CL 3	(CC-3)
Gulfstream	ASTM E 1417	Penetrant	(FP) 5.09
Gulfstream	GAMPS 3102, AMS-C-27725 TY 1	Integral Fuel Tank Primer TY 1	
Gulfstream	AMS 2658	Hardness Testing	
Gulfstream	AMS 2658	Eddy Current Testing (Electrical Conductivity)	
Gulfstream	GAMPS 3116, GMS 5005	Finish Paint, Top Coats and Primers	2012, 3012, 7.05 (P)
Gulfstream	GAMPS 3102, AMS-C-27725	Coating, Corrosion Prevention, Aircraft Integral Fuel Tanks	144
Gulfstream	GAMPS 3216, GMS 5006	Finish Paint Protective Coatings (Untinted White Gloss)	3013, 7.07 (PC)
Gulfstream	GAMPS 3303, GMS 4201	Coating, Abrasion Resistant (Anti-Chafe), Gloss Insignia White 17925	198
Gulfstream	GAMPS 3303, GMS 4201	Coating, Abrasion Resistant (Anti-Chafe), Gloss Insignia Red 11136	199
HondaJet	HJPS-6011	Chemical Conversion Coating of Aluminum and Aluminum Alloys	
HondaJet	HJPS-6012	Chromic Acid Anodizing of Aluminum and Aluminum Alloys	
HondaJet	HJPS-6007	Epoxy Primer Application	
SpaceX	ASTM E 1417	Non-Destructive Testing: Fluorescent penetrant	
SpaceX	MIL-A-8625	Anodic Coatings for Aluminum and Aluminum Alloys	